

TECHNICAL DATA SHEET

SOL 2131

DESCRIPTION:

SOL 2131 is a soluble oil metalworking fluid, engineered to meet the demanding requirements of modern machining processes. This clean and biologically stable formulation is meticulously crafted without chlorine, phosphorus, or sulfur, ensuring both environmental safety and superior performance. Utilizing cutting-edge synthetic esters, our fluid delivers exceptional lubrication, making it ideal for heavy-duty machining operations. Experience enhanced tool life, reduced wear, and unparalleled precision with a solution that prioritizes both efficiency and sustainability.

TYPICAL SPECIFICATIONS:

APPEARANCE	Amber/Clear
pH @ 5%	8.5
SPEC. GRAVITY	0.945-0.965
EMULSION @ 5%	Opaque/Milky

BENEFITS:

- High performance
- Longer tool life
- Indoor handling rust protection
- Low foaming
- Enhanced sump life

REFRACTOMETER READINGS:

CONCENTRATION %:	3	5	7	9	12	15
READING:	3.06	5.1	7.14	9.18	12.24	15.3



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