

TECHNICAL DATA SHEET

SOL 2111

DESCRIPTION:

SOL 2111 is an economical, general purpose, soluble oil metalworking coolant. It is formulated for improved emulsion stability and improved biological resistance.

SOL 2111 is highly lubricative and performs all of the basic machining and grinding operations. It is low foaming and leaves a light oil, rust protective film.

TYPICAL SPECIFICATIONS:

APPEARANCE	Amber/Clear
pH @ 5%	8.8-9.2
SPEC. GRAVITY	0.928
VISCOSITY	240 SUS @ 100°F

BENEFITS:

- Excellent lubricity
- Stable emulsion
- Mild to operators

REFRACTOMETER READINGS:

CONCENTRATION %:	5	10	15	20
READING:	5.7	11.4	17.1	22.8



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