

TECHNICAL DATA SHEET

DC 1480

DESCRIPTION:

DC 1480 is a heavy-duty emulsifiable drawing compound formulated for lubrication of heavy-duty drawing, forming, and blanking operations. It is a complex chemical combination of highly refined petroleum hydrocarbons, chlorinated additives, fatty esters, non-ionic emulsifiers, and rust inhibitors.

DC 1480 may be used "as is" or diluted with water. The superior lubrication in DC 1480 helps relieve intense pressures, reduces temperatures, and permits a controlled flow of metal, resulting in increased production, less scrap, and reduced wear on the dye. Stable emulsions can be made in dilutions from 20:1 to 5:1, water to coolant ratio.

DC 1480 has been formulated for easy cleaning with a mild alkaline cleaner.

TYPICAL SPECIFICATIONS:

APPEARANCE	Dark Amber/Clear
pH @ 5%	9.3-9.5
SPEC. GRAVITY	1.157
VISCOSITY	2500 SUS @ 100°F

BENEFITS:

- Heavy duty performance
- Stable in hard water and soft water
- Ferrous and most non-ferrous metal use



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